



## ALUMINUM &amp; LIGHT ALLOYS

## REPRESENTATIVE SURFACES

Ductwork      Gutters  
Handrails     Doors & Windows  
Downspouts

## GENERAL

As with ferrous metals, aluminum and light alloys will be attacked by atmospheric conditions causing oxidation unless protected by a coating.

## SURFACE PREPARATION

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a wet mop or HEPA vacuum. Before you start, find out how to protect yourself and your family by contacting the U.S. EPA/Lead Information Hotline at 1-800-424-LEAD (5323) or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**Bare Metal**

- Solvent clean to remove dirt, oil, grease, soil and other contaminants. Use mineral spirits and a clean cloth that is changed frequently.
- If corroded or pitted, bare aluminum should be wire brushed or power tooled to remove oxidation.

**Previously Painted Surfaces**

- If the old paint film is loose, it must be removed by scraping, wire brushing or by power tool.
- Solvent or detergent clean to remove oil, grease and dirt.
- Sand glossy surfaces and remove the dust.

## PRIMERS

- 100% Acrylic Latex Primers

OR

- 100% Acrylic Latex Finish Coats direct to aluminum
- Grip Coat® #6906 Vinyl Butyral Wash Primer for non latex finish

**PRODUCT RECOMMENDATIONS - ALUMINUM & LIGHT ALLOYS**

PRIMERS	FINISH COAT
<ul style="list-style-type: none"> <li>• None</li> </ul>	<ol style="list-style-type: none"> <li>1. 2010® Interior 100% Acrylic Matte, Eggshell or Semi-Gloss (2 Coats)</li> <li>2. Fres~Coat 100% Acrylic Latex Flat Latex, Velvet Flat, Satin, Eggshell or Semi- Gloss (2 Coats)</li> <li>3. Larcoloid® 100% Acrylic Latex (2 Coats)</li> </ol>
<ul style="list-style-type: none"> <li>• Larcoloid® Acrylic Latex Rust Inhibiting Metal Primer White 51106, Gray 51108, Red 51107</li> </ul>	<ol style="list-style-type: none"> <li>1. 2010 Interior 100% AcrylicMatte, Eggshell or Semi-Gloss</li> <li>2. Fres~Coat 100% Acrylic Latex Flat, Velvet Flat, Satin, Eggshell or Semi-Gloss</li> <li>3. Premium 100% Acrylic Latex Kitchen &amp; Bath, Eggshell or Semi-Gloss</li> <li>4. Larcoloid 100% Acrylic Latex Gloss Enamel</li> <li>5. Pacific® Flat, Eggshell or Semi-Gloss</li> <li>6. Pro 2000® Flat, Eggshell or Semi-Gloss</li> <li>7. ProPaint® Flat, Eggshell or Semi-Gloss</li> <li>8. Fres~Coat Alkyd Flat, Eggshell or Semi-Gloss</li> <li>9. Preference Multi-Purpose Alkyd Gloss Enamel</li> <li>10. Larcoloid Urethane Alkyd Gloss</li> <li>11. Tuf-Quik® Urethane Enamel</li> <li>12. Tuf-Flex® Acrylic Epoxy</li> </ol>
<ul style="list-style-type: none"> <li>• Grip-Coat® 6906</li> </ul>	<ol style="list-style-type: none"> <li>1. 2010 Interior 100% Acrylic Matte, Eggshell or Semi-Gloss</li> <li>2. Fres~Coat 100% Acrylic Latex Flat, Velvet Flat, Satin, Eggshell or Semi-Gloss</li> <li>3. Premium 100% Acrylic Latex Kitchen &amp; Bath, Eggshell or Semi-Gloss</li> <li>4. Larcoloid 100% Acrylic Latex Gloss Enamel</li> <li>5. Pacific Flat, Eggshell or Semi-Gloss</li> <li>6. Pro 2000 Flat, Eggshell or Semi-Gloss</li> <li>7. ProPaint Flat, Eggshell or Semi-Gloss</li> <li>8. Fres~Coat Alkyd Flat, Eggshell or Semi-Gloss</li> <li>9. Preference Multi-Purpose Alkyd Gloss Enamel</li> <li>10. Larcoloid Urethane Alkyd Gloss</li> <li>11. Tuf-Quik Urethane Enamel</li> <li>12. Tuf-Flex Acrylic Epoxy</li> <li>13. Tile-Coat® Polyamide Epoxy</li> </ol>